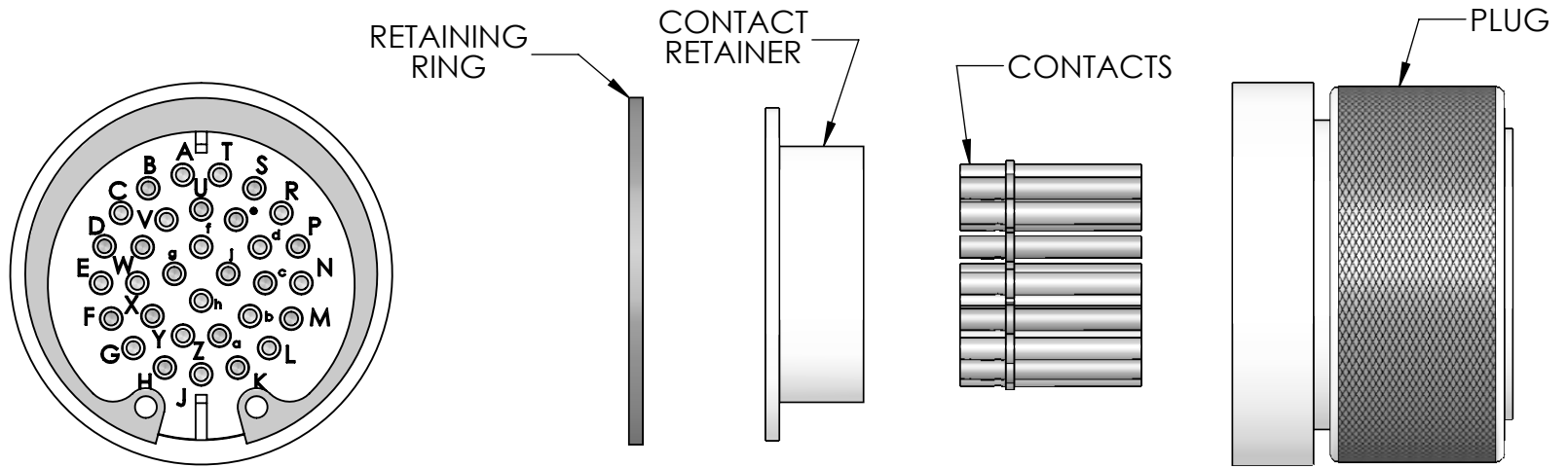


ASSEMBLY INSTRUCTIONS FOR PLUG FA19815

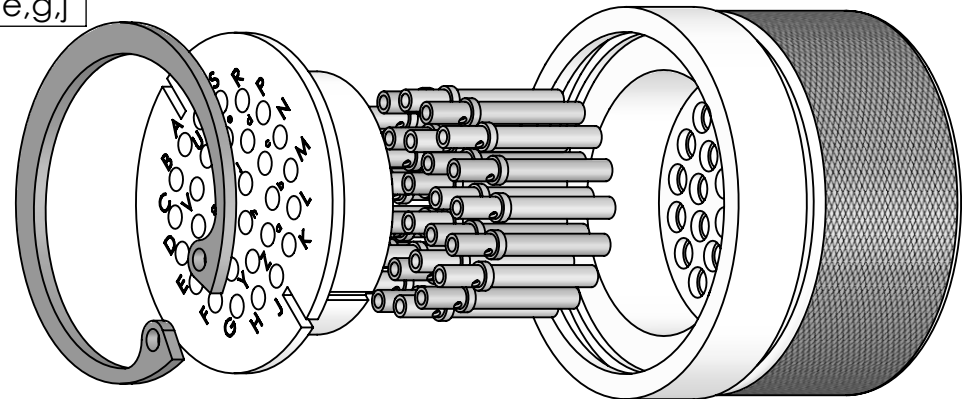
ASSEMBLY INSTRUCTIONS:

- 1- INSERT WIRES THROUGH CONTACT RETAINER AND CRIMP TO CONTACTS. USE CRIMP TOOL SST P/N FP44440 AND LOCATOR SST P/N FP44441.
- 2- AFTER CRIMPING SEAT CONTACTS INTO PLUG. SEE TABLE BELOW FOR CONTACT LOCATIONS.
- 3- INSERT CONTACT RETAINER INTO PLUG
- 4- INSERT RETAINING RING INTO GROOVE IN BACK OF PLUG.



(+) CHROMEL CONTACT P/N CP13353-02 LOCATIONS A,C,E,G,J,L,N,R,T,V,X,Z,b,d,f,h	(-) ALUMEL CONTACT P/N CP13353-03 LOCATIONS B,D,F,H,K,M,P,S,U,W,Y,a,c,e,g,j
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CONTACT IDENTIFICATION	
MATERIAL:	COLOR BANDS:
CHROMEL	BROWN-YELLOW-BROWN
ALUMEL	BROWN-YELLOW-BLACK



PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SOLID SEALING TECHNOLOGY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOLID SEALING TECHNOLOGY IS PROHIBITED.				THIRD ANGLE PROJECTION 	TITLE: <h3 style="margin: 0;">INSTRUCTION SHEET</h3> <h2 style="margin: 0;">16 PAIR T/C TYPE K PLUG</h2>					
REV.	APP'D	DATE	SCALE 3:2	DIMENSIONS IN INCHES [mm]	DRAWN	JS	11/21/2008	NUMBER:	REV:	SHEET 1 OF 1
D	JF	02/04/2025	MSME007-02EX	ENG APPR.	OG	12/05/2008	NS19815	D	D	SHEET 1 OF 1