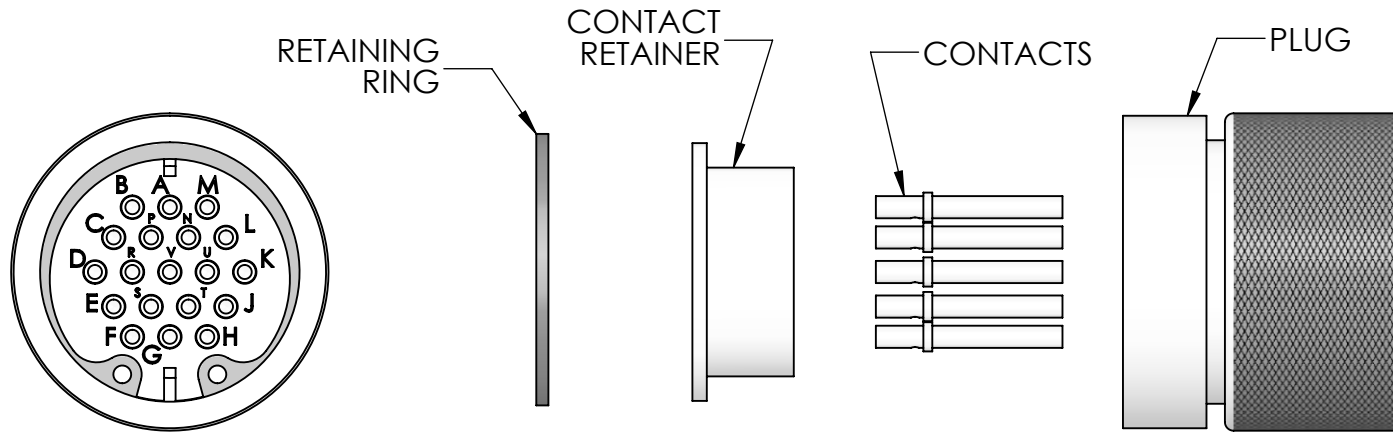
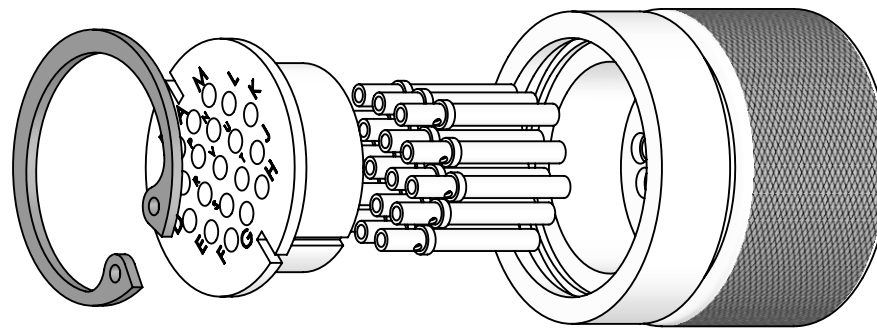


### ASSEMBLY INSTRUCTIONS:

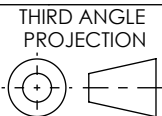
- 1- INSERT WIRES THROUGH CONTACT RETAINER AND CRIMP TO CONTACTS. USE CRIMP TOOL SST P/N FP44440 AND LOCATOR SST P/N FP44441.
- 2- AFTER CRIMPING SEAT CONTACTS INTO PLUG.
- 3- INSERT CONTACT RETAINER INTO PLUG.
- 4- INSTALL RETAINING RING INTO GROOVE IN BACK OF PLUG.
- 5- CONTACTS ACCEPT A  $\phi$ .04 [1.0] PIN AND 20-24 AWG WIRE SIZE FOR CRIMP.
- 6- MAXIMUM WIRE INSULATION OD: .079 [2.0]



APPLIES TO:	
No. OF PINS	PLUG P/N
3	FA18064
6	FA18067
10	FA13461
19	FA13462
32	FA13463
41	FA13464



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TITLE: **INSTRUCTION SHEET**  
**26482 PLUG ASSEMBLY**



REV.	APP'D	DATE	SCALE 1.5:1	DIMENSIONS IN INCHES [mm]	DRAWN	MH	01/24/2008
F	JF	02/04/2025	MSME0006-01EX		ENG APPR.	MH	01/24/2008

NUMBER: **NS13462**

REV: **F**

SHEET 1 OF 1