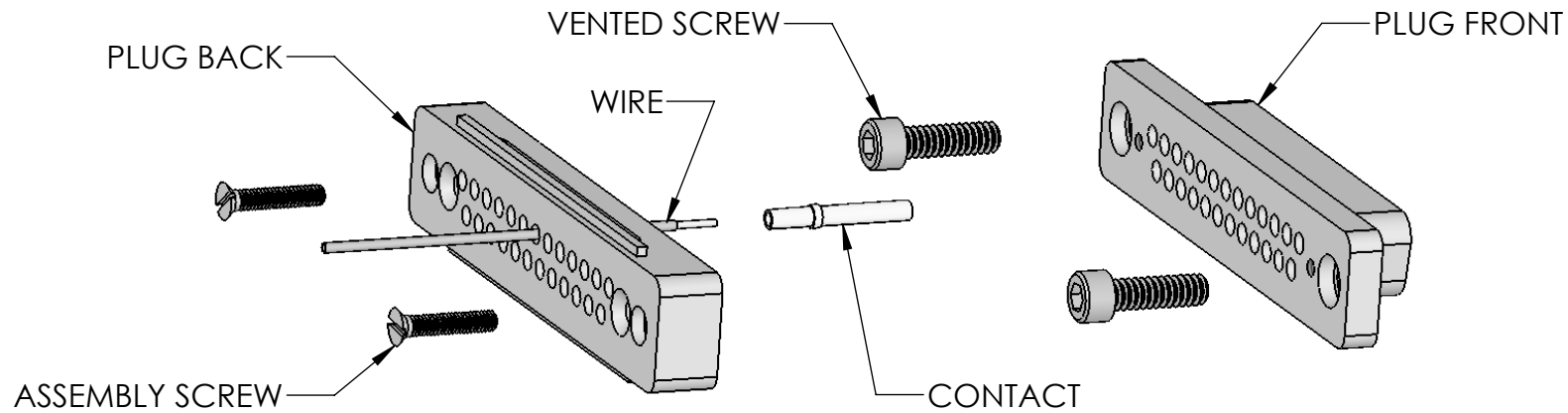
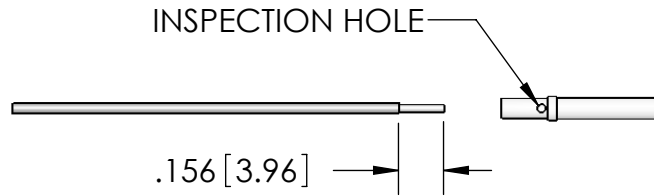


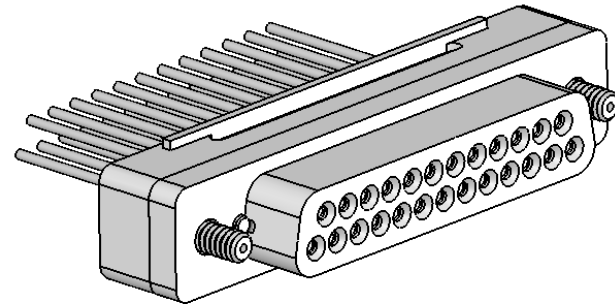
## SUB D VACUUM SIDE PLUG TO WIRE ASSEMBLY



**FIG 2**



**FIG 3**



FEED WIRE THROUGH PLUG BACK AND STRIP END OF WIRE TO DIMENSION SHOWN. INSERT WIRE FULLY INTO CONTACT, WIRE SHOULD BE VISIBLE IN INSPECTION HOLE. CRIMP WIRE TO CONTACT USING CRIMP TOOL SST P/N FP13347. CENTER CRIMP BETWEEN END OF CONTACT AND INSPECTION HOLE.

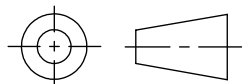
INSERT VENTED SCREWS INTO COUNTERBORES IN PLUG FRONT. THEN INSERT CONTACTS INTO PLUG FRONT HOLES. ALIGN PLUG BACK AND PLUG FRONT. INSERT ASSEMBLY SCREWS IN PLUG BACK AND TIGHTEN.

APPLIES TO:		
No. OF PINS	PLUG P/N	WIRE SIZE AWG
9	FA13603	20
15	FA13604	20
25	FA13605	20
50	FA13606	20
62	FA17947	22

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THIRD ANGLE PROJECTION



TITLE: INSTRUCTION SHEET  
SUB D VACUUM PLUG



SOLID SEALING TECHNOLOGY, INC.

REV.	APP'D	DATE	SCALE 1.5:1	DIMENSIONS IN INCHES [mm]	DRAWN	JS	4/24/2009
B	MH	04/29/2009	NS13605-13		ENG APPR.	MH	04/28/2009

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