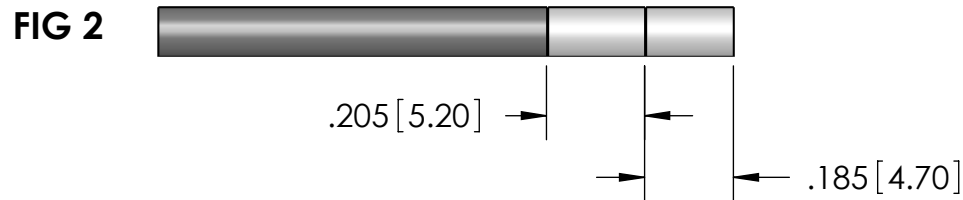
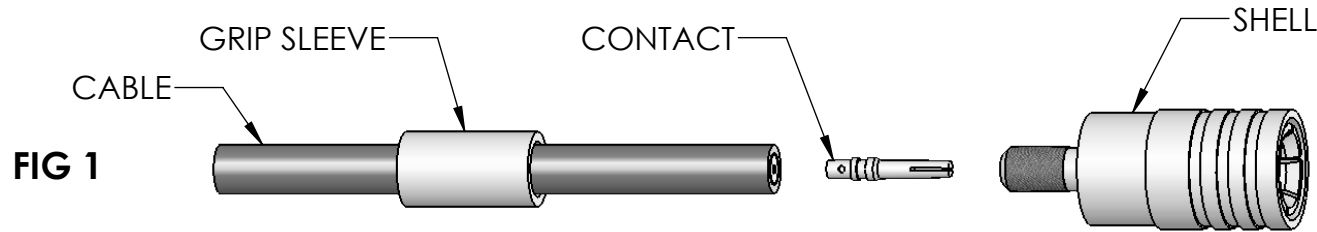


COAXIAL CABLES: RG-174/U
 RG-188/U
 RG-316/U



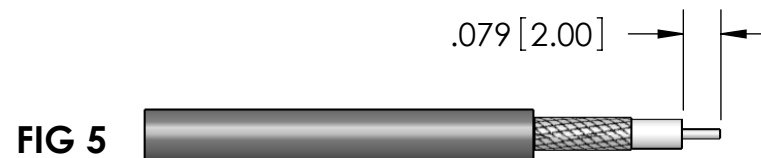
CUT CABLE END SQUARE.
 SLIDE THE GRIP SLEEVE OVER THE CABLE
 AND MAKE CUTS IN JACKET AS SHOWN.



REMOVE JACKET TO FIRST CUT.
 FLARE OUT BRAID AND TRIM WITH SCISSORS
 AT EDGE OF JACKET.



REMOVE JACKET TO SECOND CUT

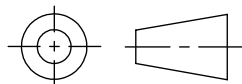


TRIM INNER DIELECTRIC AS SHOWN.
 THE INNER CONDUCTOR MUST NOT HAVE ANY
 SEVERED STRANDS AND NO MORE THAN TWO
 STRANDS NICKED DURING STRIPPING.
 60-40 TIN LEAD SOLDER THE EXPOSED CONDUCTOR

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THIRD ANGLE PROJECTION



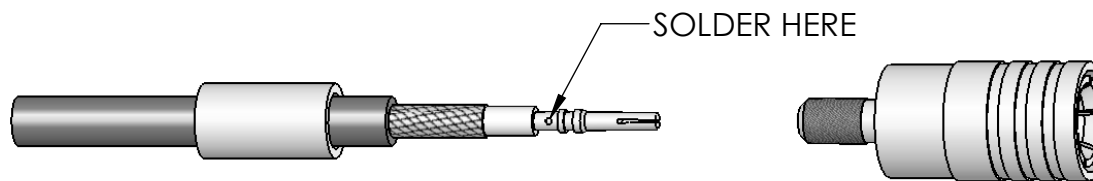
TITLE: INSTRUCTION SHEET
 SMB PLUG ASSEMBLY



REV.	APP'D	DATE	SCALE 2.5:1	DIMENSIONS IN INCHES [mm]	DRAWN	MH	11/04/2008
A	MH	11/04/2008	NS10554-11		ENG APPR.	MH	11/04/2008

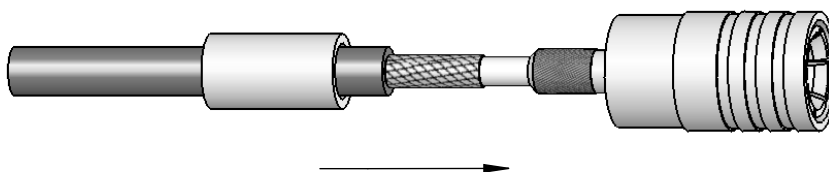
NUMBER:	NS10554	REV:	A
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FIG 6



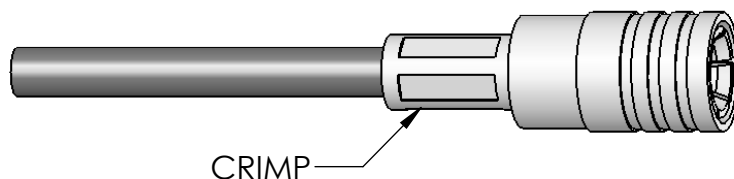
SLIDE CONTACT OVER CONDUCTOR AND SOLDER IN PLACE USING 60-40 TIN LEAD SOLDER. -DO NOT OVERHEAT- REMOVE EXCESS SOLDER FROM OUTSIDE OF CONTACT.

FIG 7



SLIDE CABLE ASSEMBLY INTO SHELL. GUIDE BRAID OVER KNURLED COLLAR ON SHELL UNTIL CONTACT SHOULDER BUTTS AGAINST SHELL INSULATOR.

FIG 8

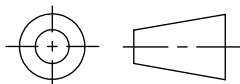


SLIDE GRIP SLEEVE INTO POSITION AND CRIMP. USE AMPHENOL CRIMP TOOL 227-944 AND CRIMP DIE 227-1221-03 CAV. A ENSURE THAT BRAID DOES NOT EXTEND BEYOND GRIP SLEEVE.

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A	MH	11/04/2008	NS10554-12		ENG APPR.	MH	11/04/2008

NUMBER: NS10554 REV: A